

**Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application.

**Listing of Claims:**

Claim 1-18 (cancelled).

Claim 19 (currently amended): A method of assembling a wound film dispenser, comprising: ~~the steps of:~~

folding a blank into a tube, the tube having a first end, [[and]] a second [[open]] end[[s]], a top surface, a bottom surface, a front surface, and a back surface;  
inserting a roll of wound film through one of the [[open]] first and second ends of the tube;

folding false walls into the tube, each of the false walls including apertures configured to receiving receive an end[[s]] of the roll; and

folding a first at least one flap against each of the false walls, each of the false walls including a wedge shaped brace[[s]] that is angled toward one of the first and second ends of the tube.

Claim 20 (currently amended): The method of claim 19, further including ~~the step of~~ folding a second flap against each of the first flap[[s]].

Claim 21 (currently amended): The method of claim 19, further including ~~the step of~~ folding [[each]] the wedge shaped brace at an angle relative to one of the false walls.

Claim 22 (currently amended): The method of claim 21, wherein [[each]] the wedge shaped brace is folded at an angle relative to a back edge of one of the false walls.

Claim 23 (currently amended): The method of claim 21, wherein [[each]] the wedge shaped brace is folded relative to a top edge of one of the false walls.

Claim 24 (currently amended): The method of claim 21, further including ~~the step of adhering~~ attaching a tear strip of the blank to the front surface of the blank using an adhesive to form the tube.

Claim 25 (currently amended): The method of claim 24, further including wherein attaching the tear strip is attached to the blank along a score line, and adhered attaching the tear strip to the front surface of the blank at discrete areas of the adhesive.